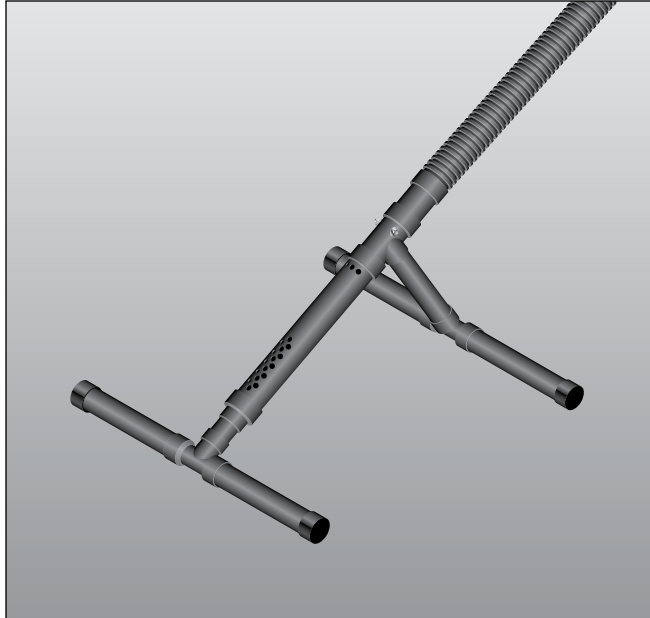




Submersible Pump Stand for Lake Applications

INSTALLATION INSTRUCTIONS



Description

This pump stand is designed to suit many types of submersible pumps. It may be adjusted in the field to suit various conditions or requirements. For technical support call Heat-Line at (800) 584-4944.

Tools Required

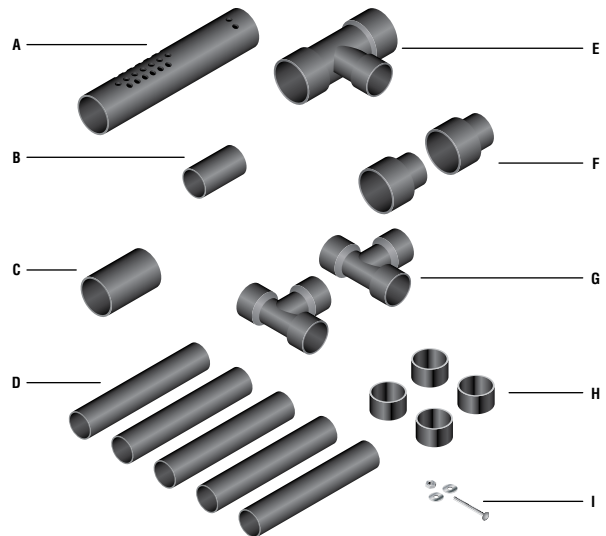
- Pail or bucket

Additional Materials Required

- ABS Cement
- Premixed Concrete
- Flexible conduit or Big "O"

Kit Contents

| Item | Qty | Description |
|------|-----|--|
| A | 1 | 4" ABS pipe 18" in length |
| B | 1 | 3" ABS pipe 5" in length |
| C | 1 | 4" ABS pipe 6" in length |
| D | 5 | 3" ABS pipe 15" in length |
| E | 1 | 4" Tee |
| F | 2 | 4" to 3" couplings |
| G | 2 | 3" Tees |
| H | 4 | End caps |
| I | 1 | Anti-Torque Bolt Kit (includes bolt, nut and washers) <i>(Bolt location and size may require alteration depending on pump style and type)</i> |



WARNING:

CAUTION ! Shock Hazard !

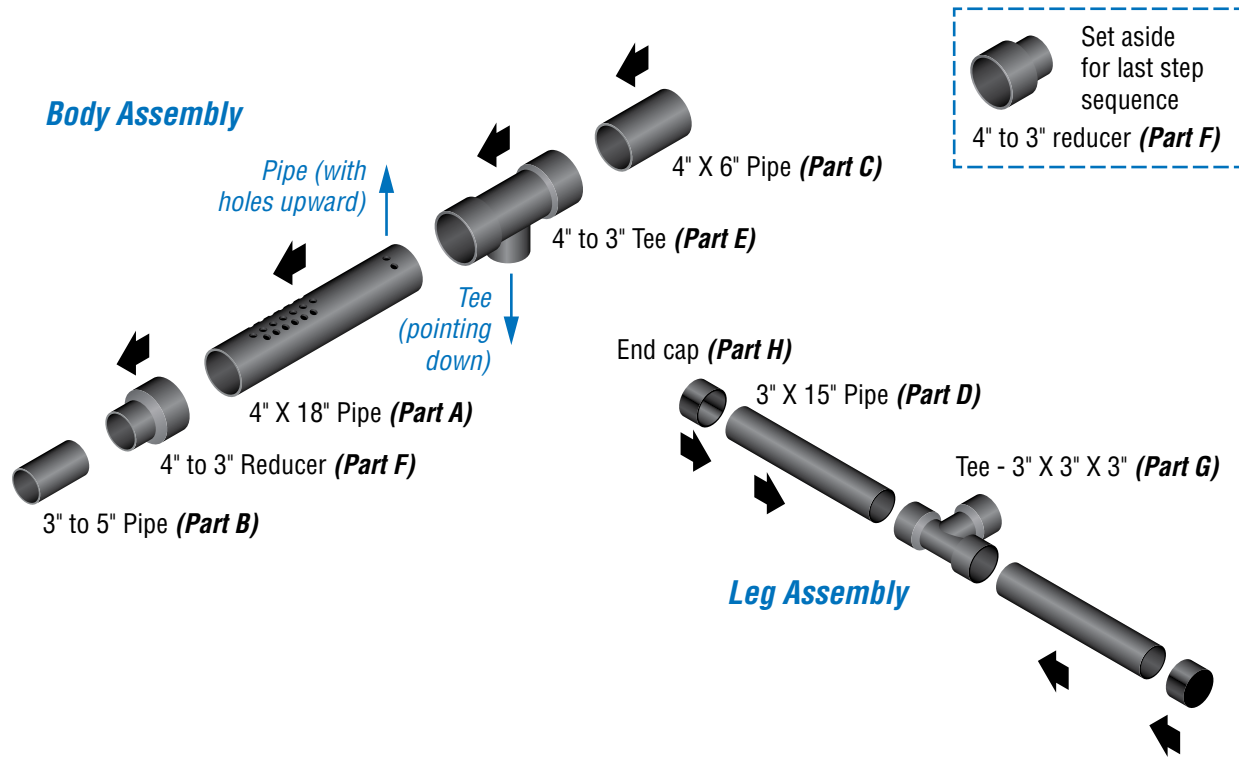
All submersible pump installations require correct supply conductors and Ground Fault Circuit Protection per the Electrical Safety Code.

- All submersible pump installations require Electrical Inspection!
- Failure to properly install the required electrical system may result in severe shock hazard or loss of life!
- Heat-Line offers Pre-Finished Armoured, Sealed and PVC Jacketed Power Cables and Ground Fault Circuit Interrupters

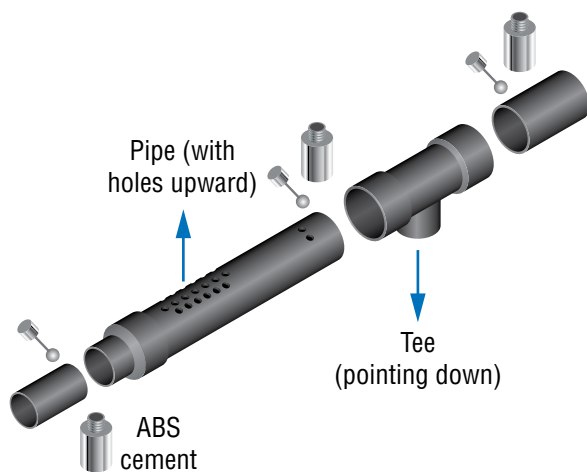
Submersible Pump Stand for Lake Applications Installation Instructions

1 Body Section Assembly

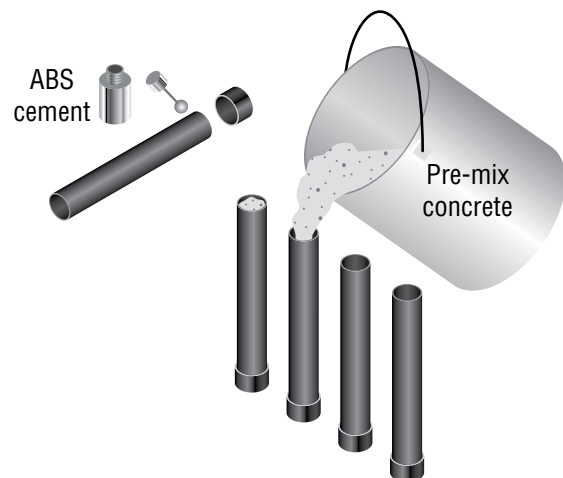
- Loosely pre-fit the entire body of the stand before final assembly.

**2 Body Section Assembly**

- When gluing the 4" Tee (**Part E**), make sure the 3" reduction is facing down to allow for insertion of the front leg assembly.
- Join all pieces together as shown above, using ABS cement.

**3 Leg Assembly**

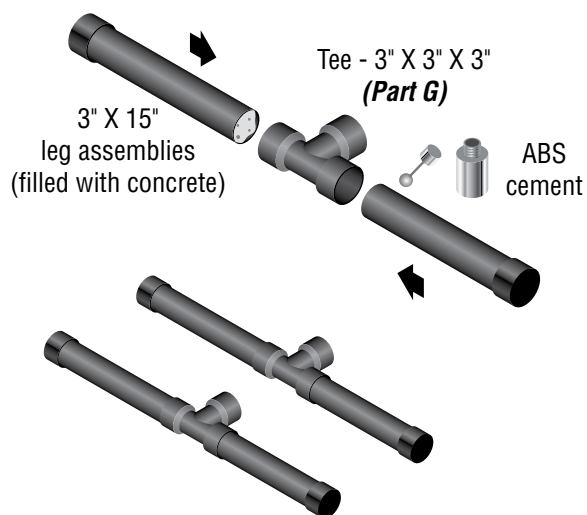
- Cement the End Caps (**Part H**) to the 3" X 15" pipes (**Part D**) with ABS Cement.
 - Fill all four of these assemblies with pre-mix concrete.
- Note:** Mix concrete as per manufacturer's instructions.



Submersible Pump Stand for Lake Applications Installation Instructions

4

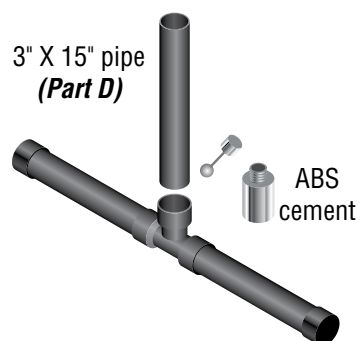
- Cement together the front and rear leg assemblies using the 3" X 3" X 3" Tee (**Part G**).



5

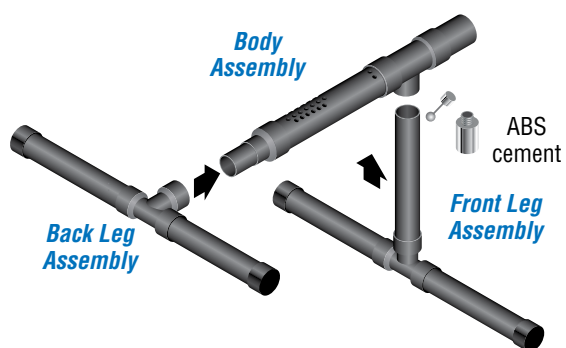
- Complete the front leg assembly by cementing the last 3" X 15" piece of pipe (**Part D**).

Note: (**Part D**) can be shortened or extended to suit lake bottom. Further components required for extension.



6

- Attach the Front and Rear Leg Assemblies to the Body Section Assembly.

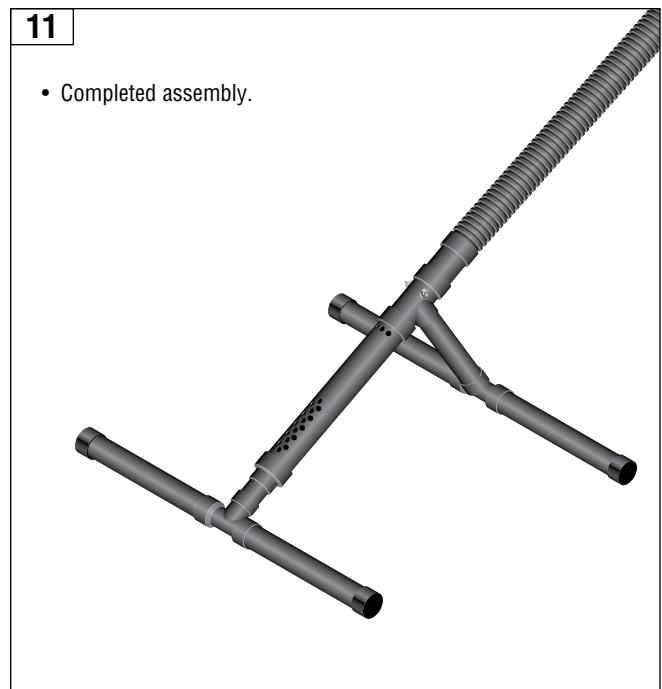
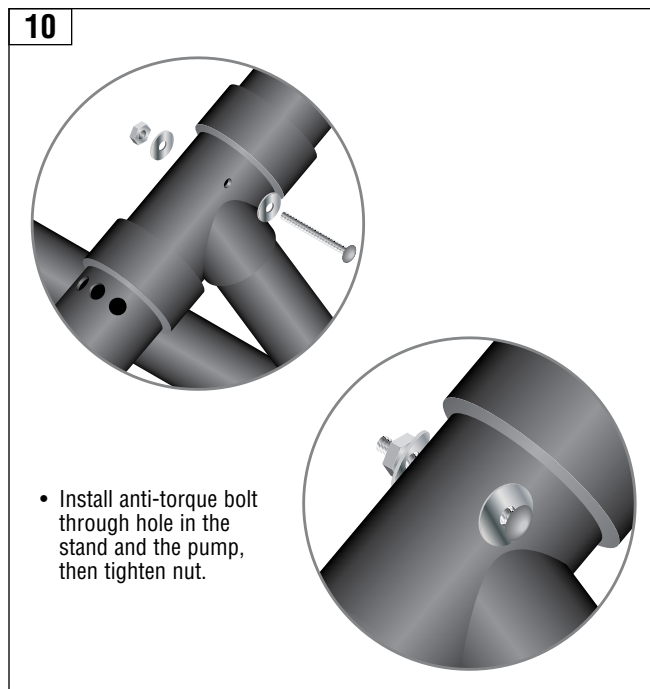
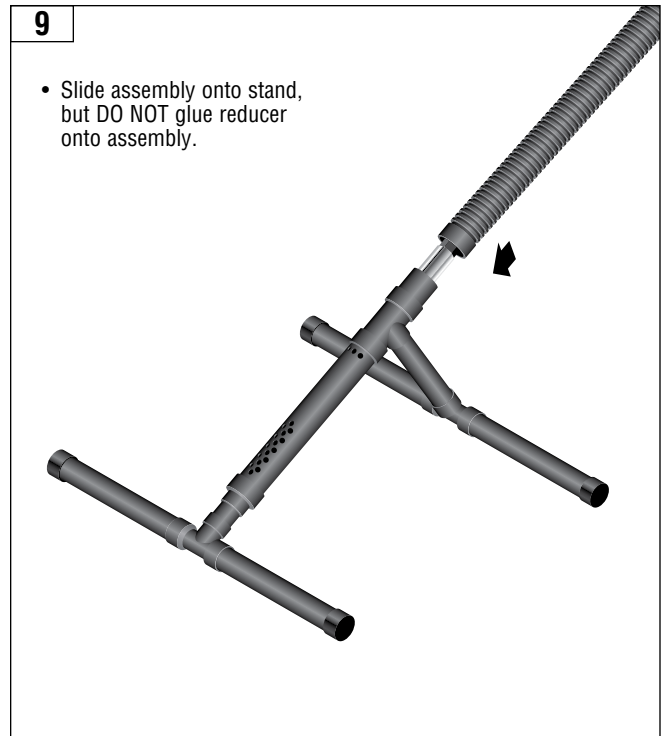
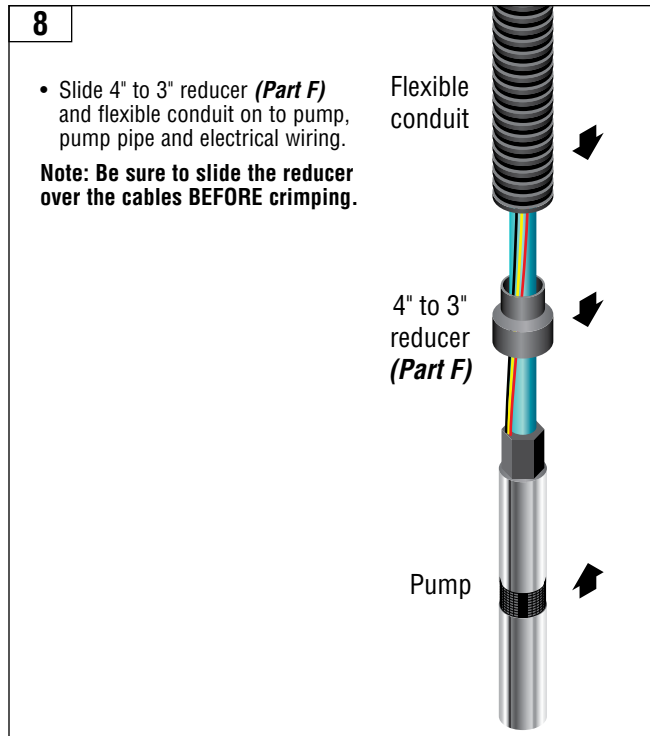


7

- Completed Pump Stand



Submersible Pump Stand for Lake Applications Installation Instructions



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